

# 600 SERIES

## Eco - Pro



### FULLY WELDED REPLACEMENT VINYL WINDOWS

**Interior laminated windows will not have vent latches.**

Tempered glass extends lead time.

Rough opening size orders will be cut back ; ¼" width & ½" height

Windows manufactured every 1/8" width & height

Energy Package glass includes: Low-E high performance glass, argon gas, and multi-layered warm edge spacer.

|              |             |                                          |
|--------------|-------------|------------------------------------------|
| Glass codes: | <b>XR10</b> | 15/16" Triple Pane Unit with Krypton Gas |
|              | <b>XR15</b> | 1 1/16" Triple Pane Unit with Argon Gas  |

|                     |           |
|---------------------|-----------|
| Pricebook released: | 9/21/2021 |
|---------------------|-----------|

Solid colors include: eurowhite and almond (beige).

Standard colors (exterior only) include: bronze (dark brown), cocoa (light brown), almond (beige), terra brown, basic brown, and sandstone.

Custom colors are also available (exterior only). Laminates interior include: Melrose Cherry, Winchester and Dark Oak.

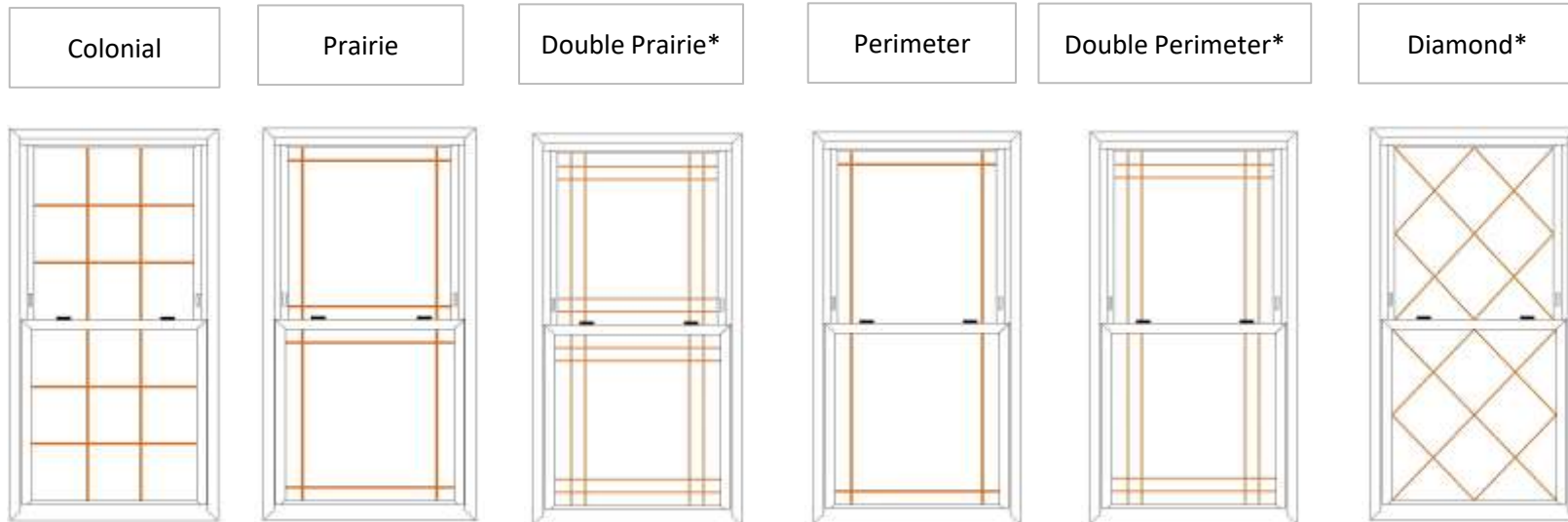
**Setup charge for custom color: take standard color price and add per ord \$ 476.20**

|                                                    |    |       |
|----------------------------------------------------|----|-------|
| "0" mullion per linear inch                        | \$ | 0.37  |
| Factory mulled per mull                            | \$ | 42.86 |
| 4 9/16" jamb extension per linear foot - white     | \$ | 2.52  |
| 6 9/16" jamb extension per linear foot - white     | \$ | 3.78  |
| 4 9/16" jamb extension per linear foot - pine wood | \$ | 6.14  |
| 6 9/16" jamb extension per linear foot- pine wood  | \$ | 7.95  |
| Brick mould per linear foot                        | \$ | 5.55  |

| TEMPERED GLASS UPCHARGE |             |             |
|-------------------------|-------------|-------------|
| United Inches           | Double Pane | Triple Pane |
| 0-60                    | \$ 102.85   | \$ 143.99   |
| 61-83                   | \$ 142.28   | \$ 199.19   |
| 84-100                  | \$ 173.15   | \$ 284.96   |
| 101-120                 | \$ 276.60   | \$ 451.06   |
| 121-130                 | \$ 395.74   | \$ 660.43   |
| 131-140                 | \$ 457.45   | \$ 789.36   |
| 141-150                 | \$ 625.53   | \$ 1,088.51 |

## NOTES

### GRID STYLES



Colonial and prairie grid available as flat narrow, flat wide, contour narrow and contour wide; they may also have SDL. Grid styles marked with asterisks do not come with SDL, may extend the lead time, must be quoted and may not be available with all grid materials and colors. Diamond grid available as flat narrow only with limited color options.

**DH600/6600DH - Welded Double Hung Eco-Pro**

Width Min/Max - 14-52", Height Min/Max - 24-85", UI Max - 130



| United Inches        | WINDOW    |           |                   |                         | GLASS          |          |                                   |          |          |           |
|----------------------|-----------|-----------|-------------------|-------------------------|----------------|----------|-----------------------------------|----------|----------|-----------|
|                      | Eurowhite | Beige     | Laminate Interior | Standard exterior color | Energy Package | Sun Seal | Tempered                          | Obscure  | XR-15    | XR-10     |
| 0 - 60               | \$ 283.65 | \$ 317.69 | \$ 142.86         | \$ 165.71               | \$ 27.43       | \$ 59.43 | Please see front page price chart | \$ 25.71 | \$ 85.00 | \$ 220.00 |
| 61 - 87              | \$ 311.01 | \$ 348.34 | \$ 142.86         | \$ 165.71               | \$ 37.94       | \$ 69.94 |                                   | \$ 35.57 | \$ 85.00 | \$ 220.00 |
| 88 - 101             | \$ 321.81 | \$ 360.43 | \$ 142.86         | \$ 165.71               | \$ 46.17       | \$ 78.17 |                                   | \$ 43.29 | \$ 85.00 | \$ 220.00 |
| over 101- add per UI | \$ 5.00   | \$ 5.60   | \$ 165.71         | \$ 187.14               | \$ 0.63        | \$ 0.63  |                                   | \$ 0.44  | \$ 85.00 | \$ 220.00 |

| United Inches        | GRID (price per whole window)                        |                                                       |                                                |                                                                  |                                             |               | OTHER          |                   |                             |                                                   |                          |  |
|----------------------|------------------------------------------------------|-------------------------------------------------------|------------------------------------------------|------------------------------------------------------------------|---------------------------------------------|---------------|----------------|-------------------|-----------------------------|---------------------------------------------------|--------------------------|--|
|                      | Flat Colonial or<br>Prairie (5/8" or<br>13/16") GBG* | Contour<br>Colonial or<br>Prairie<br>(11/16")<br>GBG* | Contour<br>Colonial or<br>Prairie (1")<br>GBG* | SDL Colonial<br>or Prairie<br>(price per lite,<br>both sides) ** | Upcharges for 2 tone grid -<br>price per UI |               | Full screen    | Locking<br>screen | Foam filled<br>frame & sash | Brushed<br>Nickel or<br>Antique Brass<br>hardware | Matte Bronze<br>hardware |  |
| 0       -       60   | \$       29.14                                       | \$       34.86                                        | \$       38.00                                 | \$       16.00                                                   | Flat                                        | \$       0.23 | \$       11.43 | \$       17.14    | \$       23.80              | \$       65.00                                    | \$       22.00           |  |
| 61       -       87  | \$       40.31                                       | \$       46.03                                        | \$       52.29                                 |                                                                  | Contour                                     | \$       0.26 | \$       15.71 | \$       23.57    | \$       23.80              | \$       65.00                                    | \$       22.00           |  |
| 88       -       101 | \$       49.06                                       | \$       54.77                                        | \$       62.86                                 |                                                                  | SDL                                         | \$       0.31 | \$       18.57 | \$       27.86    | \$       23.80              | \$       65.00                                    | \$       22.00           |  |
| over 101- add per UI | \$       0.57                                        | \$       0.66                                         | \$       0.74                                  |                                                                  | Laminate****                                | \$       0.31 | \$       22.86 | \$       34.29    | \$       23.80              | \$       65.00                                    | \$       22.00           |  |

**DH600 includes: exterior foam applied (2 sides), double cam locks from 24" and handles from 36" width, dual vent latches\*\*\*, half screen, expander & sill angle, reinforced locking rail**

\* GBG - Grid between glass

Oriel/cottage \$ 42.86

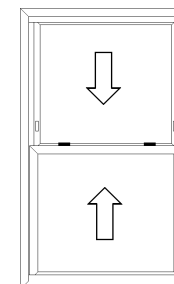
\*\* SDL grid is not available with triple pane glass

\*\*\* Interior laminated windows will not have vent latches

Factory mulled \$ 42.86

\*\*\*\* GBG Laminates available 11/16" contour white exterior only

Frame with nailing fin \$ 7.00



List of available exterior and interior colors on the front page

**SL620/6620SL -Welded 2-lite Slider Eco-Pro**

Width Min/Max - 23'-113", Height Min/Max - 14 ½-67", UI Max - 132



| United Inches        | WINDOW    |           |                   |                         | GLASS          |          |                                   |          |          |           |
|----------------------|-----------|-----------|-------------------|-------------------------|----------------|----------|-----------------------------------|----------|----------|-----------|
|                      | Eurowhite | Beige     | Laminate Interior | Standard exterior color | Energy Package | Sun Seal | Tempered                          | Obscure  | XR-15    | XR-10     |
| 0 - 60               | \$ 263.57 | \$ 295.20 | \$ 142.86         | \$ 165.71               | \$ 27.43       | \$ 59.43 | Please see front page price chart | \$ 25.71 | \$ 85.00 | \$ 220.00 |
| 61 - 87              | \$ 297.86 | \$ 333.60 | \$ 142.86         | \$ 165.71               | \$ 37.94       | \$ 69.94 |                                   | \$ 35.57 | \$ 85.00 | \$ 220.00 |
| 88 - 101             | \$ 332.14 | \$ 372.00 | \$ 142.86         | \$ 165.71               | \$ 46.17       | \$ 78.17 |                                   | \$ 43.29 | \$ 85.00 | \$ 220.00 |
| over 101- add per UI | \$ 5.00   | \$ 5.60   | \$ 165.71         | \$ 187.14               | \$ 0.63        | \$ 0.63  |                                   | \$ 0.44  | \$ 85.00 | \$ 220.00 |

| United Inches        | GRID (price per whole window)                  |                                           |                                       |                                                         |                                          |         | OTHER       |                          |                                          |                       |                        |
|----------------------|------------------------------------------------|-------------------------------------------|---------------------------------------|---------------------------------------------------------|------------------------------------------|---------|-------------|--------------------------|------------------------------------------|-----------------------|------------------------|
|                      | Flat Colonial or Prairie (5/8" or 13/16") GBG* | Contour Colonial or Prairie (11/16") GBG* | Contour Colonial or Prairie (1") GBG* | SDL Colonial or Prairie (price per lite, both sides) ** | Upcharges for 2 tone grid - price per UI |         | Full screen | Foam filled frame & sash | Brushed Nickel or Antique Brass hardware | Matte Bronze hardware | Frame with nailing fin |
| 0 - 60               | \$ 29.14                                       | \$ 34.86                                  | \$ 38.00                              | \$ 16.00                                                | Flat                                     | \$ 0.23 | \$ 11.43    | \$ 23.80                 | \$ 65.00                                 | \$ 22.00              | \$ 7.00                |
| 61 - 87              | \$ 40.31                                       | \$ 46.03                                  | \$ 52.29                              |                                                         | Contour                                  | \$ 0.26 | \$ 15.71    | \$ 23.80                 | \$ 65.00                                 | \$ 22.00              | \$ 7.00                |
| 88 - 101             | \$ 49.06                                       | \$ 54.77                                  | \$ 62.86                              |                                                         | SDL                                      | \$ 0.31 | \$ 18.57    | \$ 23.80                 | \$ 65.00                                 | \$ 22.00              | \$ 7.00                |
| over 101- add per UI | \$ 0.57                                        | \$ 0.66                                   | \$ 0.74                               |                                                         | Laminate****                             | \$ 0.31 | \$ 22.86    | \$ 23.80                 | \$ 65.00                                 | \$ 22.00              | \$ 7.00                |

**SL620 includes: exterior foam applied (2 sides), double cam locks from 24" and handles from 36" height, dual vent latches\*\*\*, half screen, expander & sill angle, reinforced locking rail.**

\* GBG - Grid between glass

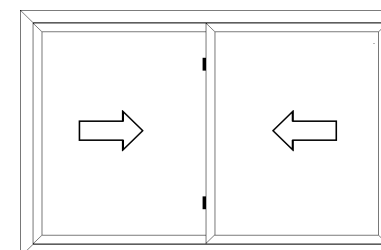
EzSlide (per ft width) \$ 10.00

\*\* SDL grid is not available with triple pane glass

\*\*\* Interior laminated windows will not have vent latches

\*\*\*\* GBG Laminates available 11/16" contour white exterior only

List of available exterior and interior colors on the front page



**SL625/6625SL - Welded 3-lite Slider Eco-Pro**

For ratio ¼ - ½ - ¾: Width Min/Max - 41-113", Height Min/Max - 14 ½-67", UI Max - 160

For ratio ⅓ - ⅔ - 1: Width Min/Max - 36-113", Height Min/Max - 14 ½-67", UI Max - 160



| United Inches        | WINDOW    |           |                   |                         | GLASS          |          |                                   |          |           |           |
|----------------------|-----------|-----------|-------------------|-------------------------|----------------|----------|-----------------------------------|----------|-----------|-----------|
|                      | Eurowhite | Beige     | Laminate Interior | Standard exterior color | Energy Package | Sun Seal | Tempered                          | Obscure  | XR-15     | XR-10     |
| 0 - 87               | \$ 357.57 | \$ 400.48 | \$ 182.86         | \$ 165.71               | \$ 37.94       | \$ 69.94 | Please see front page price chart | \$ 35.57 | \$ 125.00 | \$ 320.00 |
| 88 - 101             | \$ 406.00 | \$ 454.72 | \$ 182.86         | \$ 165.71               | \$ 46.17       | \$ 78.17 |                                   | \$ 43.29 | \$ 125.00 | \$ 320.00 |
| over 101- add per UI | \$ 5.71   | \$ 6.40   | \$ 200.00         | \$ 187.14               | \$ 0.63        | \$ 0.63  |                                   | \$ 0.44  | \$ 125.00 | \$ 320.00 |

| United Inches | GRID (price per 1 sash)                        |                                           |                                       |                                                         |                                          | OTHER   |             |                          |                                          |                       |                        |
|---------------|------------------------------------------------|-------------------------------------------|---------------------------------------|---------------------------------------------------------|------------------------------------------|---------|-------------|--------------------------|------------------------------------------|-----------------------|------------------------|
|               | Flat Colonial or Prairie (5/8" or 13/16") GBG* | Contour Colonial or Prairie (11/16") GBG* | Contour Colonial or Prairie (1") GBG* | SDL Colonial or Prairie (price per lite, both sides) ** | Upcharges for 2 tone grid - price per UI |         | Full screen | Foam filled frame & sash | Brushed Nickel or Antique Brass hardware | Matte Bronze hardware | Frame with nailing fin |
| 0 - 87        | \$ 23.71                                       | \$ 27.27                                  | \$ 30.83                              |                                                         | Flat                                     | \$ 0.23 | \$ 15.71    | \$ 23.80                 | \$ 97.50                                 | \$ 33.00              | \$ 7.00                |
| 88 - 101      | \$ 28.86                                       | \$ 33.19                                  | \$ 37.51                              | \$ 16.00                                                | Contour                                  | \$ 0.26 | \$ 18.57    | \$ 23.80                 | \$ 97.50                                 | \$ 33.00              | \$ 7.00                |
| over 101      | \$ 34.29                                       | \$ 39.43                                  | \$ 44.57                              |                                                         | SDL/Laminate                             | \$ 0.31 | \$ 22.86    | \$ 23.80                 | \$ 97.50                                 | \$ 33.00              | \$ 7.00                |

**SL625 includes: exterior foam applied (2 sides), double cam locks from 24" and handles from 36" height, dual vent latches\*\*\*, two half screens, expander & sill angle, reinforced locking rail**

EzSlide (per ft width) \$ 10.00

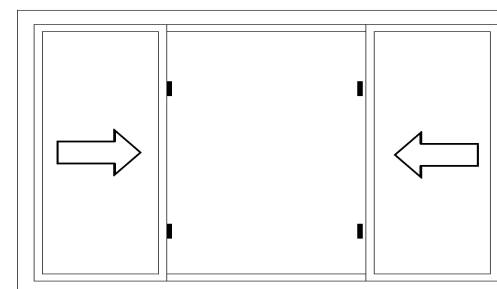
\* GBG - Grid between glass

\*\* SDL grid is not available with triple pane glass

\*\*\* Interior laminated windows will not have vent latches

\*\*\*\* GBG Laminates available 11/16" contour white exterior only

List of available exterior and interior colors on the front page



**PW610/6610PW - Welded Picture Window Eco-Pro**

Width Min/Max - 11-113", Height Min/Max - 11-113", UI Max - 140



| United Inches        | WINDOW    |           |                   |                         | GLASS          |          |                                   |          |           |           |
|----------------------|-----------|-----------|-------------------|-------------------------|----------------|----------|-----------------------------------|----------|-----------|-----------|
|                      | Eurowhite | Beige     | Laminate Interior | Standard exterior color | Energy Package | Sun Seal | Tempered                          | Obscure  | XR-15     | XR-10     |
| 0 - 60               | \$ 191.43 | \$ 214.40 | \$ 142.86         | \$ 150.00               | \$ 27.43       | \$ 59.43 | Please see front page price chart | \$ 25.71 | \$ 85.00  | \$ 220.00 |
| 61 - 87              | \$ 253.86 | \$ 284.32 | \$ 142.86         | \$ 150.00               | \$ 37.94       | \$ 69.94 |                                   | \$ 35.57 | \$ 85.00  | \$ 220.00 |
| 88 - 101             | \$ 304.71 | \$ 341.28 | \$ 142.86         | \$ 150.00               | \$ 46.17       | \$ 78.17 |                                   | \$ 43.29 | \$ 85.00  | \$ 220.00 |
| over 101- add per UI | \$ 4.29   | \$ 4.80   | \$ 165.71         | \$ 171.43               | \$ 0.63        | \$ 0.63  |                                   | \$ 0.44  | \$ 127.44 | \$ 262.44 |

| United Inches        | GRID (price per whole window)                        |                                                       |                                                |                                                                  |                                             |             | OTHER                          |                           |
|----------------------|------------------------------------------------------|-------------------------------------------------------|------------------------------------------------|------------------------------------------------------------------|---------------------------------------------|-------------|--------------------------------|---------------------------|
|                      | Flat Colonial or<br>Prairie (5/8" or<br>13/16") GBG* | Contour<br>Colonial or<br>Prairie<br>(11/16")<br>GBG* | Contour<br>Colonial or<br>Prairie (1")<br>GBG* | SDL Colonial<br>or Prairie<br>(price per lite,<br>both sides) ** | Upcharges for 2 tone grid -<br>price per UI |             | Foam filled<br>frame &<br>sash | Frame with<br>nailing fin |
| 0     -     60       | \$     29.14                                         | \$     34.86                                          | \$     38.00                                   | \$     16.00                                                     | Flat                                        | \$     0.23 | \$     23.80                   | \$     7.00               |
| 61     -     87      | \$     40.31                                         | \$     46.03                                          | \$     52.29                                   |                                                                  | Contour                                     | \$     0.26 | \$     23.80                   | \$     7.00               |
| 88     -     101     | \$     49.06                                         | \$     54.77                                          | \$     62.86                                   |                                                                  | SDL                                         | \$     0.31 | \$     23.80                   | \$     7.00               |
| over 101- add per UI | \$     0.57                                          | \$     0.66                                           | \$     0.74                                    |                                                                  | Laminate***                                 | \$     0.31 | \$     23.80                   | \$     7.00               |

**Units over 120 UI may come with metal spacer**

**PW610 includes: exterior foam applied (2 sides), expander & sill angle**

| <b>Triple Strength Glass upcharge</b>    |         |
|------------------------------------------|---------|
| Additional upcharge for each UI over 130 | \$ 4.55 |

\* GBG - Grid between glass

\*\* SDL grid is not available with triple pane glass

\*\*\*\* GBG Laminates available 11/16" contour white exterior only

List of available exterior and interior colors on the front page



**DL650 - Welded Replacement Deadlite**

Width Min/Max - 10-60", Height Min/Max - 9 ½-66", UI Max - 125



| WINDOW             |         |                   |                         |
|--------------------|---------|-------------------|-------------------------|
| Eurowhite          | Beige   | Laminate Interior | Standard exterior color |
| \$ 1.20 per UI**** | \$ 1.34 | \$ 85.71          | \$ 90.00                |



| United Inches        | GLASS          |          |                                   |          |          |           |
|----------------------|----------------|----------|-----------------------------------|----------|----------|-----------|
|                      | Energy Package | Sun Seal | Tempered                          | Obscure  | XR-15    | XR-10     |
| 0 - 60               | \$ 27.43       | \$ 59.43 | Please see front page price chart | \$ 25.71 | \$ 85.00 | \$ 220.00 |
| 61 - 83              | \$ 37.94       | \$ 69.94 |                                   | \$ 35.57 | \$ 85.00 | \$ 220.00 |
| 89 - 101             | \$ 46.17       | \$ 78.17 |                                   | \$ 43.29 | \$ 85.00 | \$ 220.00 |
| over 101- add per UI | \$ 0.63        | \$ 0.63  |                                   | \$ 0.43  | \$ 85.00 | \$ 220.00 |

| United Inches        | GRID (price per whole window)                  |                                           |                                       |                                                         |                                          |         | OTHER                    |
|----------------------|------------------------------------------------|-------------------------------------------|---------------------------------------|---------------------------------------------------------|------------------------------------------|---------|--------------------------|
|                      | Flat Colonial or Prairie (5/8" or 13/16") GBG* | Contour Colonial or Prairie (11/16") GBG* | Contour Colonial or Prairie (1") GBG* | SDL Colonial or Prairie (price per lite, both sides) ** | Upcharges for 2 tone grid - price per UI |         | Foam filled frame & sash |
| 0 - 60               | \$ 29.14                                       | \$ 35.94                                  | \$ 38.00                              | \$ 16.00                                                | Flat                                     | \$ 0.23 | \$ 23.80                 |
| 61 - 83              | \$ 40.31                                       | \$ 47.11                                  | \$ 52.29                              |                                                         | Contour                                  | \$ 0.26 | \$ 23.80                 |
| 88 - 101             | \$ 49.06                                       | \$ 55.86                                  | \$ 62.86                              |                                                         | SDL                                      | \$ 0.31 | \$ 23.80                 |
| over 101- add per UI | \$ 0.57                                        | \$ 0.57                                   | \$ 0.74                               |                                                         | Laminate***                              | \$ 0.31 | \$ 23.80                 |

**DL650 includes: sash vinyl frame (1 1/8") with no locks/handles**

\* GBG - Grid between glass

\*\*\*\*minimum price is \$45.00 net

\*\* SDL grid is not available with triple pane glass

\*\*\* GBG Laminates available 11/16" contour white exterior only

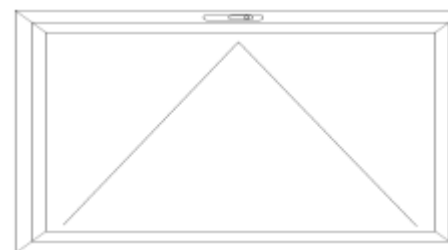
**BH670/6670BH - Welded Basement Hopper**

Width Min/Max - 14-36", Height Min/Max - 12 ¼-24", UI Max - 60 UI



| United Inches | WINDOW    |           |                   | GLASS                   |                |          |                                   |          |          |           |
|---------------|-----------|-----------|-------------------|-------------------------|----------------|----------|-----------------------------------|----------|----------|-----------|
|               | Eurowhite | Beige     | Laminate Interior | Standard exterior color | Energy Package | Sun Seal | Tempered                          | Obscure  | XR-15    | XR-10     |
| 0 - 40        | \$ 157.14 | \$ 176.00 | \$ 142.86         | \$ 150.00               | \$ 27.43       | \$ 59.43 | Please see front page price chart | \$ 25.71 | \$ 85.00 | \$ 220.00 |
| 41 - 55       | \$ 171.43 | \$ 192.00 | \$ 142.86         | \$ 150.00               | \$ 37.94       | \$ 69.94 |                                   | \$ 35.57 | \$ 85.00 | \$ 220.00 |

| United Inches | GRID                                           |                                           |                                       |                                        | Upcharges for standard/custom color grid - price per UI |         |         |             | OTHER                    |                        |
|---------------|------------------------------------------------|-------------------------------------------|---------------------------------------|----------------------------------------|---------------------------------------------------------|---------|---------|-------------|--------------------------|------------------------|
|               | Flat Colonial or Prairie (5/8" or 13/16") GBG* | Contour Colonial or Prairie (11/16") GBG* | Contour Colonial or Prairie (1") GBG* | SDL (price per one lite, both sides)** | Flat                                                    | Contour | SDL     | Laminate*** | Foam filled frame & sash | Frame with nailing fin |
| 0 - 40        | \$ 19.43                                       | \$ 22.24                                  | \$ 25.06                              | \$ 16.00                               | \$ 0.23                                                 | \$ 0.26 | \$ 0.31 | \$ 0.31     | \$ 23.80                 | \$ 7.00                |
| 41 - 55       | \$ 24.29                                       | \$ 27.81                                  | \$ 31.34                              |                                        |                                                         |         |         |             | \$ 23.80                 | \$ 7.00                |

***BH670 includes: exterior foam applied (2 sides), full screen, expander & sill angle***

\* GBG - Grid between glass

\*\* SDL grid is not available with triple pane glass

\*\*\* GBG Laminates available 11/16" contour white exterior only

List of available exterior and interior colors on the front page

**Welded Vinyl Bay/Bow**

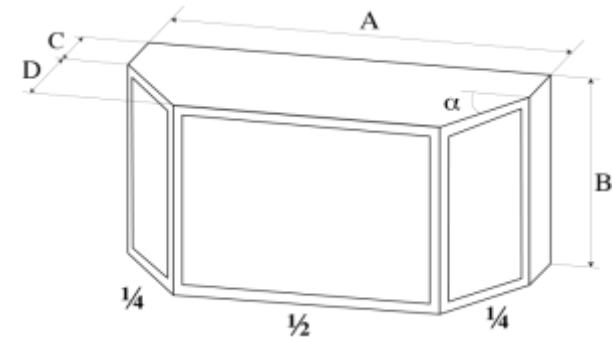
|                                      |           |                           |                         |
|--------------------------------------|-----------|---------------------------|-------------------------|
| Oak Finished Box                     | \$ 180.29 | Optional Operating Window | \$ 96.49                |
| Box Bay / Bow to 12" Jamb (min. 10") | \$ 172.19 | Extended Sill & Ears      | \$ 119.21               |
| Box Bay / Bow over 12 inches Jamb    | \$ 304.65 | Chain System              | \$ 82.42                |
| For Additional Window                | quote     | Edge Banding              | \$ 4.59 per linear foot |

**Bay or Bow includes: 1 ¼" birch jamb, 2" insulated head and seat board, and two operating windows.**

\*\* A Roof is Required on Bay & Bow Whenever The Distance Between The Top of The Window and Overhang is More Than 8 Inches.  
The Roof Should Extend At Least 2 Inches Beyond The Window sill. Bays & Bows MUST Be Installed With Knee Brackets and Cable System.

Bay windows may be split ⅓ - ⅓ - ⅓ or ¼- ½-¼

- A - Total Width
- B - Total Height
- C - Jamb Size
- D - Exterior Projection (without jamb size)
- α - Angle (10, 15, 30 or 45 degrees for Bay; 10 or 15 degrees for Bow)



**Width, Height, Angle, and Jamb size must always be specified at the time of ordering.**

Bay and Bow Windows may be made from double hungs and picture windows.

Standard hinging: LSR, PW-DH-PW, LSSR, PW-DH-DH-PW

(L/R - Left/Right Casement, S - Stationary (Picture) Window, DH - Double Hung, PW - Picture Window)

## Estimated Exterior Projection Chart

| 30 degree BAY                                 |        |        |                                               |        |        | 45 degree BAY                                 |        |        |                                               |        |        |
|-----------------------------------------------|--------|--------|-----------------------------------------------|--------|--------|-----------------------------------------------|--------|--------|-----------------------------------------------|--------|--------|
| $\frac{1}{4}$ - $\frac{1}{2}$ - $\frac{1}{4}$ |        |        | $\frac{1}{3}$ - $\frac{1}{3}$ - $\frac{1}{3}$ |        |        | $\frac{1}{4}$ - $\frac{1}{2}$ - $\frac{1}{4}$ |        |        | $\frac{1}{3}$ - $\frac{1}{3}$ - $\frac{1}{3}$ |        |        |
| Width                                         | Ends   | Proj.  | Width                                         | Ends   | Proj.  | Width                                         | Ends   | Proj.  | Width                                         | Ends   | Proj.  |
| 50                                            | 11 3/4 | 6 1/2  | 50                                            | 16     | 8 1/2  | 50                                            | 12 1/2 | 10     | 50                                            | 17 1/2 | 13 1/2 |
| 55                                            | 13 1/4 | 7      | 55                                            | 18     | 9 1/2  | 55                                            | 14     | 11     | 55                                            | 19 3/4 | 15     |
| 60                                            | 14 1/2 | 7 3/4  | 60                                            | 19 3/4 | 10 1/2 | 60                                            | 15 1/2 | 12     | 60                                            | 21 3/4 | 16 1/2 |
| 65                                            | 15 3/4 | 8 1/2  | 65                                            | 21 1/2 | 11 1/4 | 65                                            | 17     | 13     | 65                                            | 24     | 18     |
| 70                                            | 17 1/4 | 9      | 70                                            | 23 1/2 | 12 1/4 | 70                                            | 18 1/4 | 14     | 70                                            | 26     | 19 1/2 |
| 75                                            | 18 1/2 | 9 3/4  | 75                                            | 25 1/4 | 13 1/4 | 75                                            | 19 3/4 | 15     | 75                                            | 28     | 20 3/4 |
| 80                                            | 19 3/4 | 10 1/2 | 80                                            | 27     | 14     | 80                                            | 21 1/4 | 16     | 80                                            | 30     | 22 1/4 |
| 85                                            | 21 1/4 | 11     | 85                                            | 29     | 15     | 85                                            | 22 3/4 | 17 1/4 | 85                                            | 32 1/4 | 24     |
| 90                                            | 22 1/2 | 11 3/4 | 90                                            | 30 3/4 | 15 3/4 | 90                                            | 24 1/4 | 18 1/2 | 90                                            | 34 1/4 | 25 1/4 |
| 95                                            | 23 3/4 | 12 1/2 | 95                                            | 32 1/2 | 16 3/4 | 95                                            | 25 3/4 | 19 1/4 | 95                                            | 36 1/4 | 26 3/4 |
| 100                                           | 25 1/4 | 13 1/4 | 100                                           | 34 1/2 | 17 3/4 | 100                                           | 27 1/4 | 20 1/4 | 100                                           | 38 1/2 | 28 1/4 |
| 102 2/4                                       | 25 3/4 | 13 1/2 | 102 1/2                                       | 35 1/4 | 18 1/4 | 102 1/2                                       | 28     | 20 3/4 | 102 1/2                                       | 39 1/2 | 29     |
| 105                                           | 26 1/2 | 13 3/4 | 105                                           | 36 1/4 | 18 3/4 | 105                                           | 28 1/2 | 21 1/2 | 105                                           | 40 1/2 | 29 1/2 |
| 107 2/4                                       | 27 1/4 | 14 1/4 | 107 1/2                                       | 37 1/4 | 19     | 107 1/2                                       | 29 1/4 | 22     | 107 1/2                                       | 41 1/2 | 30 1/2 |
| 110                                           | 27 3/4 | 14 1/2 | 110                                           | 38     | 19 3/4 | 110                                           | 30     | 22 1/2 | 110                                           | 42 1/2 | 31 1/4 |
| 112 2/4                                       | 28 1/2 | 15     | 112 1/2                                       | 39     | 20 1/4 | 112 1/2                                       | 30 3/4 | 23     | 112 1/2                                       | 43 1/2 | 32     |
| 115                                           | 29 1/4 | 15 1/4 | 115                                           | 40     | 20 3/4 | 115                                           | 31 1/2 | 23 1/2 | 115                                           | 44 1/2 | 32 3/4 |
| 117 2/4                                       | 30     | 15 3/4 | 117 1/2                                       | 40 3/4 | 21     | 117 1/2                                       | 32 1/4 | 24     | 117 1/2                                       | 45 3/4 | 33 1/2 |
| 120                                           | 30 1/2 | 15 3/4 | 120                                           | 41 3/4 | 21 1/2 | 120                                           | 33     | 24 1/2 | 120                                           | 46 3/4 | 34     |
| 122 2/4                                       | 31 1/4 | 16 1/4 | 122 1/2                                       | 42 3/4 | 22     | 122 1/2                                       | 33 3/4 | 25     | 122 1/2                                       | 47 3/4 | 35     |
| 125                                           | 32     | 16 1/2 | 125                                           | 43 1/2 | 22 1/4 | 125                                           | 34 1/2 | 25 1/2 | 125                                           | 48 3/4 | 35 1/2 |
| 127 2/4                                       | 32 1/2 | 16 3/4 | 127 1/2                                       | 44 1/2 | 22 3/4 | 127 1/2                                       | 35 1/4 | 26     | 127 1/2                                       | 49 3/4 | 36 1/4 |
| 130                                           | 33 1/4 | 17     | 130                                           | 45 1/2 | 23 1/4 | 130                                           | 36     | 26 1/2 | 130                                           | 50 3/4 | 37     |
| 132 2/4                                       | 34     | 17 1/2 | 132 1/2                                       | 46 1/4 | 23 1/2 | 132 1/2                                       | 36 3/4 | 27 1/4 | 132 1/2                                       | 51 3/4 | 37 3/4 |
| 135                                           | 34 1/2 | 17 3/4 | 135                                           | 47 1/4 | 24     | 135                                           | 37 1/2 | 27 1/2 | 135                                           | 53     | 38 1/2 |
| 137 2/4                                       | 35 1/4 | 18     | 137 1/2                                       | 48 1/4 | 24 1/2 | 137 1/2                                       | 38 1/4 | 28     | 137 1/2                                       | 54     | 39 1/4 |
| 140                                           | 36     | 18 1/2 | 140                                           | 49     | 25     | 140                                           | 38 3/4 | 28 1/2 | 140                                           | 55     | 40     |
| 142 2/4                                       | 36 1/2 | 18 3/4 | 142 1/2                                       | 50     | 25 1/2 | 142 1/2                                       | 39 1/2 | 29     | 142 1/2                                       | 56     | 40 1/2 |
| 144                                           | 37     | 19     | 144                                           | 50 1/2 | 25 3/4 | 144                                           | 40     | 29 1/2 | 144                                           | 56 1/2 | 41     |

over 50" - stationary windows only

## Estimated Exterior Projection Chart

| 10 degree BAY |        |       |           |        |       |
|---------------|--------|-------|-----------|--------|-------|
| ¼ - ½ - ¼     |        |       | ⅓ - ⅓ - ⅓ |        |       |
| Width         | Ends   | Proj. | Width     | Ends   | Proj. |
| 57            | 13 1/4 | 2 1/2 | 43        | 13 1/4 | 2 1/2 |
| 68 ½          | 16 1/4 | 3     | 51½       | 16     | 3     |
| 80            | 19 1/4 | 3 1/2 | 60        | 19     | 3 1/2 |
| 91 ½          | 22     | 4     | 68 ½      | 21 7/9 | 4     |
| 103           | 25     | 4 1/2 | 77        | 24 7/9 | 4 1/2 |
| 115           | 27 3/4 | 4 3/4 | 85 ½      | 27 1/2 | 5     |
| 125           | 30 1/4 | 5 1/2 | 94        | 30 2/7 | 5 1/2 |
| 137           | 33 1/2 | 6     | 102 ½     | 33 2/7 | 6     |
|               |        |       | 111       | 36     | 6 1/2 |
|               |        |       | 119       | 38 1/2 | 7     |
|               |        |       | 128       | 42     | 7 1/2 |
|               |        |       | 137       | 44 7/9 | 8     |

| 15 degree BAY |          |       |           |          |        |
|---------------|----------|-------|-----------|----------|--------|
| ¼ - ½ - ¼     |          |       | ⅓ - ⅓ - ⅓ |          |        |
| Width         | Ends     | Proj. | Width     | Ends     | Proj.  |
| 56            | 13 5/8   | 3 1/2 | 43        | 13 1/8   | 3 1/2  |
| 63            | 14 7/8   | 4     | 48        | 14 13/16 | 4      |
| 71            | 16 7/8   | 4 1/2 | 54        | 16 7/8   | 4 1/2  |
| 79            | 18 15/16 | 5     | 60        | 18 15/16 | 5      |
| 86            | 20 3/4   | 5 1/2 | 65        | 20 5/8   | 5 1/2  |
| 94 1/2        | 22 7/8   | 6     | 70        | 22 5/16  | 6      |
| 101           | 24 9/16  | 6 1/2 | 76 1/2    | 24 9/16  | 6 1/2  |
| 110           | 26 13/16 | 7     | 82 1/2    | 26 9/16  | 7      |
| 116           | 28 3/8   | 7 1/2 | 88        | 28 7/16  | 7 1/2  |
| 125           | 30 5/8   | 8     | 94        | 30 1/2   | 8      |
| 131 1/2       | 32 5/16  | 8 1/2 | 99        | 32 1/4   | 8 1/2  |
| 139           | 34 3/16  | 9     | 105       | 34 1/4   | 9      |
|               |          |       | 110 1/2   | 36 1/4   | 9 1/2  |
|               |          |       | 117       | 38 3/8   | 10     |
|               |          |       | 122       | 40 1/16  | 10 1/2 |

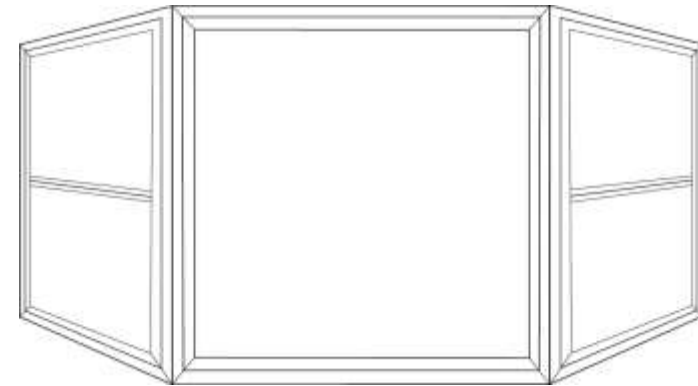
| Number of lites | Width      | Projection | Projection |        |
|-----------------|------------|------------|------------|--------|
|                 |            | 10 degree  | 15 degree  |        |
| 3 Lite Bow      | 57         | 3 1/4      | 4 3/4      |        |
|                 | 67         | 4          | 5 3/4      |        |
|                 | 69         | 4          | 6          |        |
|                 | 80         | 4 3/4      | 7          |        |
| 4 Lite Bow      | 65         | 5 1/4      | 8          |        |
|                 | 75         | 6 1/4      | 7 1/2      |        |
|                 | 90         | 7 1/2      | 11 1/2     |        |
|                 | 92         | 7 3/4      | 11 3/4     |        |
|                 | 93         | 7 3/4      | 11 3/4     |        |
|                 | 94         | 7 3/4      | 12         |        |
|                 | 100        | 8 1/2      | 12 3/4     |        |
|                 | 115        | 9 3/4      | 14 3/4     |        |
|                 | 5 Lite Bow | 92         | 9 1/4      | 14 1/4 |
| 100             |            | 10 1/4     | 15 1/2     |        |
| 105             |            | 10 3/4     | 16 1/2     |        |
| 110             |            | 11 1/4     | 17 1/4     |        |
| 115             |            | 11 3/4     | 18         |        |
| 120             |            | 12 1/4     | 18 3/4     |        |
| 130             |            | 13 1/4     | 20 1/2     |        |
| 140             |            | 14 1/2     | 22         |        |
| 144             |            | 14 3/4     | 22 3/4     |        |
| 6 Lite Bow      |            | 92         | 11 3/4     | 18 1/4 |
|                 |            | 100        | 12 3/4     | 20     |
|                 | 106        | 13 1/2     | 21 1/4     |        |
|                 | 113        | 14 1/2     | 22 1/2     |        |
|                 | 115        | 14 3/4     | 23         |        |
|                 | 117        | 15         | 23 1/2     |        |
|                 | 125        | 16 1/4     | 25         |        |
|                 | 135        | 17 1/2     | 27 1/4     |        |
|                 | 140        | 18 1/4     | 28 1/4     |        |
|                 | 144        | 18 3/4     | 29         |        |

**Welded Vinyl Bay/Bow 3 Lite**  
Width Min/Max - 42-146.5", Height Min/Max - 24-75"



| Opening Width | BASE PRICE - EUROWHITE |             |             |             | Standard exterior color | Custom color exterior - take standard exterior color price and add 1-time charge | Laminate Interior | Projection over 24" |
|---------------|------------------------|-------------|-------------|-------------|-------------------------|----------------------------------------------------------------------------------|-------------------|---------------------|
|               | Opening Height         |             |             |             |                         |                                                                                  |                   |                     |
|               | 24-45                  | 45-68       | 59-72       | 73-75       |                         |                                                                                  |                   |                     |
| 42 - 60       | \$ 1,656.90            | \$ 1,808.06 | \$ 2,004.94 | \$ 2,156.10 | \$ 522.00               | \$ 483.31                                                                        | \$ 435.00         | \$ 83.52            |
| 61 - 72       | \$ 1,823.30            | \$ 1,905.87 | \$ 2,119.26 | \$ 2,337.74 | \$ 522.00               | \$ 483.31                                                                        | \$ 435.00         | \$ 99.18            |
| 73 - 84       | \$ 1,891.89            | \$ 2,073.54 | \$ 2,406.33 | \$ 2,610.84 | \$ 522.00               | \$ 483.31                                                                        | \$ 435.00         | \$ 99.18            |
| 85 - 96       | \$ 2,093.86            | \$ 2,239.93 | \$ 2,519.38 | \$ 2,754.37 | \$ 522.00               | \$ 483.31                                                                        | \$ 435.00         | \$ 99.18            |
| 97 - 108      | \$ 2,702.29            | \$ 2,906.80 | \$ 3,267.54 | \$ 3,449.19 | \$ 522.00               | \$ 483.31                                                                        | \$ 435.00         | \$ 120.06           |
| 109 - 120     | \$ 2,921.76            | \$ 3,170.72 | \$ 3,504.79 | \$ 3,622.92 | \$ 522.00               | \$ 483.31                                                                        | \$ 435.00         | \$ 120.06           |
| 121 - 132     | \$ 3,005.60            | \$ 3,337.12 | \$ 3,671.19 | \$ 3,921.43 | \$ 522.00               | \$ 483.31                                                                        | \$ 504.60         | \$ 151.38           |
| 133 - 144     | \$ 3,227.18            | \$ 3,558.72 | \$ 3,894.06 | \$ 4,148.11 | \$ 522.00               | \$ 483.31                                                                        | \$ 504.60         | \$ 151.38           |

| Opening Width | GLASS - PRICE PER WHOLE BAY |           |           |           |
|---------------|-----------------------------|-----------|-----------|-----------|
|               | Energy Package              | Tempered  | Sun Seal  | XR-15     |
| 42 - 60       | \$ 95.70                    | \$ 261.01 | \$ 374.10 | \$ 258.83 |
| 61 - 72       | \$ 114.84                   | \$ 313.21 | \$ 393.24 | \$ 258.83 |
| 73 - 84       | \$ 133.98                   | \$ 365.41 | \$ 412.38 | \$ 258.83 |
| 85 - 96       | \$ 153.12                   | \$ 417.61 | \$ 431.52 | \$ 258.83 |
| 97 - 108      | \$ 172.26                   | \$ 469.81 | \$ 450.66 | \$ 258.83 |
| 109 - 120     | \$ 208.81                   | \$ 569.46 | \$ 487.21 | \$ 258.83 |
| 121 - 132     | \$ 229.69                   | \$ 626.41 | \$ 508.09 | \$ 258.83 |
| 133 - 144     | \$ 287.10                   | \$ 783.01 | \$ 565.50 | \$ 258.83 |



| Opening Width | GRIDS - PRICE PER WHOLE BAY               |                                    |                                |                                               |                                                  |
|---------------|-------------------------------------------|------------------------------------|--------------------------------|-----------------------------------------------|--------------------------------------------------|
|               | Flat Colonial or Prairie (5/8" or 13/16") | Contour Colonial or Prairie 11/16" | Contour Colonial or Prairie 1" | Colonial SDL, Flat Inside both sides per lite | Colonial SDL, Contour Inside both sides per lite |
| 42 - 60       | \$ 87.00                                  | \$ 104.40                          | \$ 112.24                      | \$ 16.24                                      | \$ 24.36                                         |
| 61 - 72       | \$ 104.40                                 | \$ 121.80                          | \$ 134.69                      | \$ 16.24                                      | \$ 24.36                                         |
| 73 - 84       | \$ 121.80                                 | \$ 139.20                          | \$ 157.13                      | \$ 16.24                                      | \$ 24.36                                         |
| 85 - 96       | \$ 139.20                                 | \$ 156.60                          | \$ 179.58                      | \$ 16.24                                      | \$ 24.36                                         |
| 97 - 108      | \$ 156.60                                 | \$ 174.00                          | \$ 202.03                      | \$ 16.24                                      | \$ 24.36                                         |
| 109 - 120     | \$ 189.81                                 | \$ 207.21                          | \$ 244.86                      | \$ 16.24                                      | \$ 24.36                                         |
| 121 - 132     | \$ 208.80                                 | \$ 226.20                          | \$ 269.35                      | \$ 16.24                                      | \$ 24.36                                         |
| 133 - 144     | \$ 261.00                                 | \$ 278.40                          | \$ 336.69                      | \$ 8.12                                       | \$ 24.36                                         |

Solid beige - add 12% to base price

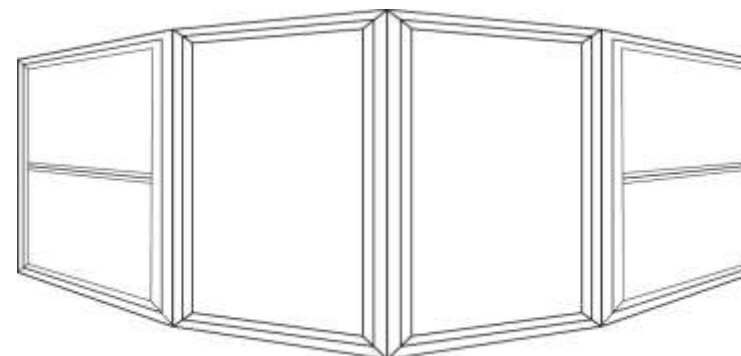
**Welded Vinyl Bow 4 Lite**

Width Min/Max - 59-146.5", Height Min/Max - 24-75"



| Opening Width | BASE PRICE - EUROWHITE |             |             |             | Standard exterior color | Custom color exterior - take standard exterior color price and add 1-time charge | Laminate Interior | Projection over 24" |
|---------------|------------------------|-------------|-------------|-------------|-------------------------|----------------------------------------------------------------------------------|-------------------|---------------------|
|               | Opening Height         |             |             |             |                         |                                                                                  |                   |                     |
|               | 24-45                  | 45-58       | 59-72       | 73-75       |                         |                                                                                  |                   |                     |
| 59 - 84       | \$ 1,990.69            | \$ 2,195.19 | \$ 2,505.13 | \$ 2,709.63 | \$ 696.00               | \$ 483.31                                                                        | \$ 667.00         | \$ 99.18            |
| 85 - 96       | \$ 2,192.65            | \$ 2,338.73 | \$ 2,618.18 | \$ 2,853.17 | \$ 696.00               | \$ 483.31                                                                        | \$ 667.00         | \$ 99.18            |
| 97 - 108      | \$ 2,801.09            | \$ 3,005.60 | \$ 3,366.34 | \$ 3,547.98 | \$ 696.00               | \$ 483.31                                                                        | \$ 667.00         | \$ 120.06           |
| 109 - 120     | \$ 2,921.76            | \$ 3,170.72 | \$ 3,504.79 | \$ 3,622.92 | \$ 696.00               | \$ 483.31                                                                        | \$ 667.00         | \$ 120.06           |
| 121 - 132     | \$ 3,005.60            | \$ 3,337.12 | \$ 3,671.19 | \$ 3,921.43 | \$ 696.00               | \$ 483.31                                                                        | \$ 672.80         | \$ 151.38           |
| 133 - 144     | \$ 3,227.18            | \$ 3,558.71 | \$ 3,894.05 | \$ 4,148.09 | \$ 696.00               | \$ 483.31                                                                        | \$ 672.80         | \$ 151.38           |

| Opening Width | GLASS - PRICE PER WHOLE BAY |           |           |                                     |
|---------------|-----------------------------|-----------|-----------|-------------------------------------|
|               | Energy Package              | Tempered  | Sun Seal  | XR-9/15 - Triple Pane Glass + Argon |
| 59 - 84       | \$ 146.17                   | \$ 398.62 | \$ 276.09 | \$ 345.10                           |
| 85 - 96       | \$ 167.05                   | \$ 455.57 | \$ 296.97 | \$ 345.10                           |
| 97 - 108      | \$ 187.93                   | \$ 512.51 | \$ 317.85 | \$ 345.10                           |
| 109 - 120     | \$ 208.81                   | \$ 569.46 | \$ 338.73 | \$ 345.10                           |
| 121 - 132     | \$ 229.69                   | \$ 626.41 | \$ 359.61 | \$ 345.10                           |
| 133 - 144     | \$ 287.10                   | \$ 783.01 | \$ 417.02 | \$ 345.10                           |



| Opening Width | GRIDS - PRICE PER WHOLE BAY               |                                    |                                |                                               |                                         |
|---------------|-------------------------------------------|------------------------------------|--------------------------------|-----------------------------------------------|-----------------------------------------|
|               | Flat Colonial or Prairie (5/8" or 13/16") | Contour Colonial or Prairie 11/16" | Contour Colonial or Prairie 1" | Colonial SDL, Flat Inside both sides per lite | SDL, Contour Inside both sides per lite |
| 59 - 84       | \$ 132.88                                 | \$ 156.08                          | \$ 171.41                      | \$ 16.24                                      | \$ 24.36                                |
| 85 - 96       | \$ 151.84                                 | \$ 175.04                          | \$ 195.88                      | \$ 16.24                                      | \$ 24.36                                |
| 97 - 108      | \$ 170.84                                 | \$ 194.04                          | \$ 220.38                      | \$ 16.24                                      | \$ 24.36                                |
| 109 - 120     | \$ 189.81                                 | \$ 213.01                          | \$ 244.85                      | \$ 16.24                                      | \$ 24.36                                |
| 121 - 132     | \$ 208.80                                 | \$ 232.00                          | \$ 269.35                      | \$ 16.24                                      | \$ 24.36                                |
| 133 - 144     | \$ 261.00                                 | \$ 284.20                          | \$ 336.69                      | \$ 16.24                                      | \$ 24.36                                |

Solid beige - add 12% to base price

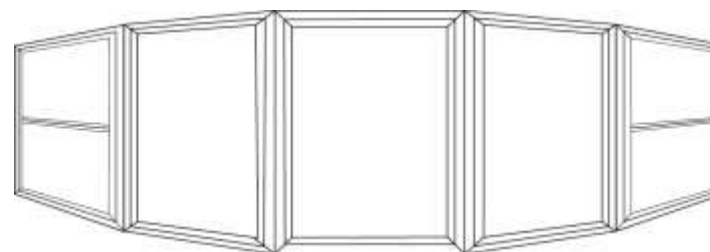
**Welded Vinyl Bow 5 Lite**

Width Min/Max - 84-146.5", Height Min/Max - 24-75"



| Opening Width | BASE PRICE - EUROWHITE |             |             |             | Standard exterior color | Custom color exterior - take standard exterior color price and add 1-time charge | Laminate Interior | Projection over 24" |
|---------------|------------------------|-------------|-------------|-------------|-------------------------|----------------------------------------------------------------------------------|-------------------|---------------------|
|               | Opening Height         |             |             |             |                         |                                                                                  |                   |                     |
|               | 24-45                  | 45-58       | 59-72       | 73-75       |                         |                                                                                  |                   |                     |
| 84 - 96       | \$ 2,311.35            | \$ 2,607.31 | \$ 2,909.62 | \$ 3,144.61 | \$ 870.00               | \$ 483.31                                                                        | \$ 725.00         | \$ 99.18            |
| 97 - 108      | \$ 2,857.54            | \$ 3,062.05 | \$ 3,422.79 | \$ 3,604.43 | \$ 870.00               | \$ 483.31                                                                        | \$ 725.00         | \$ 120.06           |
| 109 - 120     | \$ 2,978.22            | \$ 3,227.18 | \$ 3,561.25 | \$ 3,679.38 | \$ 870.00               | \$ 483.31                                                                        | \$ 725.00         | \$ 120.06           |
| 121 - 132     | \$ 3,062.05            | \$ 3,393.58 | \$ 3,727.65 | \$ 3,977.88 | \$ 870.00               | \$ 483.31                                                                        | \$ 841.00         | \$ 151.38           |
| 133 - 144     | \$ 3,227.18            | \$ 3,558.71 | \$ 3,894.05 | \$ 4,148.09 | \$ 870.00               | \$ 483.31                                                                        | \$ 841.00         | \$ 151.38           |

| Opening Width | GLASS - PRICE PER WHOLE BAY |           |           |           |
|---------------|-----------------------------|-----------|-----------|-----------|
|               | Energy Package              | Tempered  | Sun Seal  | XR-15     |
| 84 - 96       | \$ 191.40                   | \$ 522.01 | \$ 353.80 | \$ 431.38 |
| 97 - 108      | \$ 215.33                   | \$ 587.26 | \$ 377.73 | \$ 431.38 |
| 109 - 120     | \$ 239.25                   | \$ 652.51 | \$ 401.65 | \$ 431.38 |
| 121 - 132     | \$ 263.18                   | \$ 717.76 | \$ 425.58 | \$ 431.38 |
| 133 - 144     | \$ 287.10                   | \$ 783.01 | \$ 449.50 | \$ 431.38 |



| Opening Width | GRIDS - PRICE PER WHOLE BAY               |                                    |                                |                                      |                                         |
|---------------|-------------------------------------------|------------------------------------|--------------------------------|--------------------------------------|-----------------------------------------|
|               | Flat Colonial or Prairie (5/8" or 13/16") | Contour Colonial or Prairie 11/16" | Contour Colonial or Prairie 1" | SDL, Flat Inside both sides per lite | SDL, Contour Inside both sides per lite |
| 84 - 96       | \$ 174.00                                 | \$ 203.00                          | \$ 224.46                      | \$ 16.24                             | \$ 24.36                                |
| 97 - 108      | \$ 195.75                                 | \$ 224.75                          | \$ 252.52                      | \$ 16.24                             | \$ 24.36                                |
| 109 - 120     | \$ 217.50                                 | \$ 246.50                          | \$ 280.58                      | \$ 16.24                             | \$ 24.36                                |
| 121 - 132     | \$ 239.25                                 | \$ 268.25                          | \$ 308.63                      | \$ 16.24                             | \$ 24.36                                |
| 133 - 144     | \$ 261.00                                 | \$ 290.00                          | \$ 336.69                      | \$ 16.24                             | \$ 24.36                                |

Solid beige - add 12% to base price

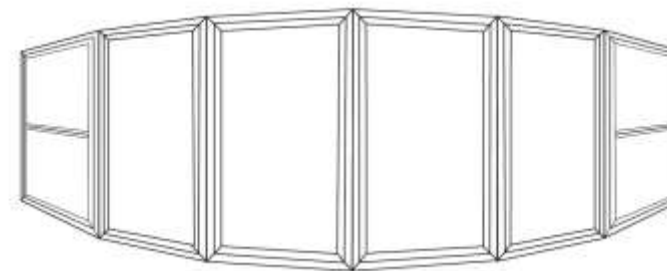
**Welded Vinyl Bow 6 Lite**

Width Min/Max - 97-146.5", Height Min/Max - 24-75"



| Opening Width | BASE PRICE - EUROWHITE |             |             |             | Standard exterior color | Custom color exterior - take standard exterior color price and add 1-time charge | Laminate Interior | Projection over 24" |
|---------------|------------------------|-------------|-------------|-------------|-------------------------|----------------------------------------------------------------------------------|-------------------|---------------------|
|               | Opening Height         |             |             |             |                         |                                                                                  |                   |                     |
|               | 24-45                  | 45-58       | 59-72       | 73-75       |                         |                                                                                  |                   |                     |
| 97 - 108      | \$ 2,857.54            | \$ 3,062.05 | \$ 3,422.79 | \$ 3,604.43 | \$ 1,044.00             | \$ 483.31                                                                        | \$ 870.00         | \$ 120.06           |
| 109 - 120     | \$ 2,978.22            | \$ 3,227.18 | \$ 3,561.25 | \$ 3,679.38 | \$ 1,044.00             | \$ 483.31                                                                        | \$ 870.00         | \$ 120.06           |
| 121 - 132     | \$ 3,396.40            | \$ 3,724.12 | \$ 4,074.70 | \$ 4,316.04 | \$ 1,044.00             | \$ 483.31                                                                        | \$ 1,009.20       | \$ 151.38           |
| 133 - 144     | \$ 3,515.80            | \$ 3,860.03 | \$ 4,208.07 | \$ 4,451.95 | \$ 1,044.00             | \$ 483.31                                                                        | \$ 1,009.20       | \$ 151.38           |

| Opening Width | GLASS - PRICE PER WHOLE BAY |           |                         |           |
|---------------|-----------------------------|-----------|-------------------------|-----------|
|               | Energy Package              | Tempered  | Tempered Energy Package | XR-15     |
| 97 - 108      | \$ 215.33                   | \$ 587.26 | \$ 410.21               | \$ 517.65 |
| 109 - 120     | \$ 239.25                   | \$ 652.51 | \$ 434.13               | \$ 517.65 |
| 121 - 132     | \$ 300.77                   | \$ 820.27 | \$ 495.65               | \$ 517.65 |
| 133 - 144     | \$ 310.07                   | \$ 845.64 | \$ 504.95               | \$ 517.65 |



| Opening Width | GRIDS - PRICE PER WHOLE BAY               |                                    |                                |                                      |                                         |
|---------------|-------------------------------------------|------------------------------------|--------------------------------|--------------------------------------|-----------------------------------------|
|               | Flat Colonial or Prairie (5/8" or 13/16") | Contour Colonial or Prairie 11/16" | Contour Colonial or Prairie 1" | SDL, Flat Inside both sides per lite | SDL, Contour Inside both sides per lite |
| 97 - 108      | \$ 195.75                                 | \$ 230.55                          | \$ 252.52                      | \$ 16.24                             | \$ 24.36                                |
| 109 - 120     | \$ 217.50                                 | \$ 252.30                          | \$ 280.58                      | \$ 16.24                             | \$ 24.36                                |
| 121 - 132     | \$ 273.41                                 | \$ 308.21                          | \$ 352.70                      | \$ 16.24                             | \$ 24.36                                |
| 133 - 144     | \$ 281.88                                 | \$ 316.68                          | \$ 363.63                      | \$ 16.24                             | \$ 24.36                                |

Solid beige - add 12% to base price